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ZBJ-DC

ZBJ-DC High Speed Hydraulic Punching Press

► Product performance characteristics

The machine is mainly to undertake a variety of different thickness of the plate – 20 mm (0.1 mm) of the punch, bending, shear, pressure equipment, leveling, extrusion molding time pressure, stretching, etc. The variable precision is 0.1 mm, safe, convenient and reliable. Soft punch technology, improve product quality and the service life of the mold. Intelligent control, to ensure the accuracy and security of the machine and stop. With adjustment, automatic, half since (semi-automatic can be divided into single and constant pressure single two process) three kinds of operating mode. The slider working pressure, the no-load fast descending and slow work into travel range can be adjusted according to the process. Machine structure design is reasonable, easy to realize automation of production, reduce costs, improve efficiency. Advanced design idea, low voice, low consumption, energy conservation and environmental protection.



► Optional

Photoelectric safety insurance shoulder device, feeder (air, machinery and CNC), rack, leveling machine, manipulator, mold lighting device.

Parameter	Unit	High Speed Hydraulic Punching Press								
		ZBJ-D-25	ZBJ-D-40	ZBJ-D-60	ZBJ-D-80	ZBJ-D-100	ZBJ-D-125	ZBJ-D-160	ZBJ-D-200	ZBJ-D-250
Nominal pressure	KN	250	400	600	800	1000	1250	1600	2000	2500
Stroke of slide block	mm	125	125	125	125	150	150	200	200	250
Max speed	mm	100	100	100	90	90	90	80	80	70
Numbers of stroke	min	35-80	35-80	35-80	35-80	20-80	20-80	20-80	20-80	20-80
Max Die height	mm	300	400	500	500	600	600	700	700	800
Between slide center and frame	mm	300	300	350	350	400	400	450	450	450
Work table size	mm	300x400	300x500	320x500	500x800	500x1000	650x1100	700x1100	700x1200	800x1200
Electric Power	kw	4	4	5.5	7.5	7.5	11	11	15	15