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ZBJ800-3000

ZBJ800-3000 series Hydraulic Stamping Press



► Application:

- Sheet metal stretching, blanking, stamping and all stretch flange forming process, but also for correction, press-fit technology, widely used in the following industries:
- Auto parts: b axle housing, bumper
- Kitchen appliances: sink, a pot, stainless steel appliances, and other containers.
- Other: tractors, motorcycles, aerospace, aviation, chemicals, instruments, machine tools

► Advantages:

- Simple 4-column structure and reliable operating system
- With movable working table
- Easy and practical to change die
- Uses PLC control to make sure that operating sensitive and reliable
- Mechanical, electrical and hydraulic integration

► Product Description:

- The hydraulic press use optimized design of computer with international advanced level. The frame structure, rigid, high precision, strong resistance to side load capacity. Corners directions with guide, high guiding precision New fuel tank sealing components, high reliability, long life.
- The hydraulic press have fast working speed, improve the production efficiency. The working pressure and stroke can be adjusted according to process requirements, easy to operate.
- Our hydraulic have low noise which can replace the mechanical press.
- Using non-contact displacement sensor or switch, improve the reliability and accuracy of stroke control.
- Mechanical, electrical, hydraulic integration of safety devices, security is superior.

► Technical Specifications

Parameter		ZBJ-100T	ZBJ-200T	ZBJ-315T	ZBJ-400T	ZBJ-500T	ZBJ-630T	ZBJ-800T	ZBJ-1000T
Nominal pressure	KN	1000	2000	3150	4000	5000	6300	8000	10000
Return force	KN	160	240	600	500	900	850	1000	1350
Slide stroke	KN	510	710	800	800	900	900	1000	1000
Open height	mm	800	1120	1250	1250	1500	1500	1800	1800
Hydraulic cushion nominal force	KN	400	630	1250	1250	2000	1250×2	1600×2	2000×2
Hydraulic cushion return force	KN	147	250	360	360	780	360×2	600×2	580×2
Hydraulic cushion stroke	mm	200	250	300	300	350	350	400	400
Slide speed	Down	mm/s	100	150	100	130	120	130	150
	Work	mm/s	7-15	5-12	5-12	4-10	7-15	5-12	5-12
	Return	mm/s	85	95	60	70	80	85	95
Hydraulic cushion speed	Up	mm/s	35	38	30	30	37	30	30
	Return	mm/s	100	95	100	100	95	105	85
Working table	L-R	mm	690	1000	1280	1250	1400	1600	2200
Effective size	Front-back	mm	630	940	1180	1250	1400	1600	1800
Motor Power	kw	7.5	15	22	22	44	44	60	66