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C-type hydraulic press machine



Features:

- (1) the use of built-in fast cylinder, air travel speed, high production efficiency;
- (2) to facilitate the manual adjustment of the machine can adjust the pressure head or table in the trip anywhere in the suppression, but also in the design of the trip to adjust the fast forward and the length of the work trip;
- (3) the pressure can be stepless adjustment process needs;
- (4) the overall solid welding structure can open the press itself to maintain sufficient rigidity, at the same time have the most convenient operating space.

Model parameters:

技术参数名称		6.3	10	16	25	40	63	100	160	200	315	400	500	630	800	
公称力	KN	63	100	160	250	400	630	1000	1600	2000	3150	4000	5000	6300	8000	
液体最大工作压力	Mpa	8	12.5	20	16	25	25	25	25	25	25	25	25	25	25	
滑块最大行程	mm	250	250	400	400	400	500	600	700	700	800	800	900	900	900	
开口高度	mm	400	400	500	630	630	750	800	900	1000	1100	1250	1300	1500	1500	
喉深	mm	200	200	250	350	350	320	400	420	450	800	1500	1500	1500	1500	
滑块行程速度	空程下行	mm/s				80	80	120	100	80	80	80	80	80	80	
	工作行程	mm/s	18~20	20~22	18~20	18~20	18~20	18~20	15~20	10~12	10~15	8~10	8~10	10~15	6~10	5~8
	回程	mm/s	55	50	50	75	75	100	100	100	70	60	55	70	60	45
工作台面尺寸	左右	mm	440	440	500	580	700	710	800	800	900	1500	2000	2500	2500	3000
	前后	mm	380	380	450	570	570	600	700	700	900	1500	1800	2000	2000	2400
工作台距地面高度	mm	700	700	710	710	710	810	800	800	900	400	400	400	400	400	
塑料孔尺寸	mm				φ100	φ100	φ100									
主电机功率	KW	3	3	4	5.5	5.5	7.5	7.5	7.5	15	22	22	2x22	2x22	2x22	

C-type hydraulic press machine



Use end and characteristics:

The series hydraulic press is C-frame Single-pillar structure and the whole machine body is jointed with steel. The hydraulic system lies inside the body. Under the worktable does equip with hydraulic cushion. The electric control system applies "PC" program controller with button central controlled to achieve adjusting, manual and semi-automatic operation. The series hydraulic press applies to techniques including the drawing, punching, bending, crimping, amendment, pushing mounting, cold and hot extrusion, etc of metal materials as well as powder and plastic products for press forming.

The operation is very convenient with C-frame single arm structure. The hydraulic system lies inside the body. Under the worktable does equip with hydraulic base. Working press stroke can be adjustable within the specific range. The series hydraulic press applies to techniques including the drawing, bending, incusing, blanking, amendment, pushing mounting, etc of metal parts as well as the forming of general powder and abrasive products, plastic products and insulating materials for press forming.

Optional accessories:

- Accessorial worktable
- Precise straightening system
- Photo-electrical protection device
- Touch style industry screen
- Rate speed regulation system
- Hydraulic system heating
- Cooling device
- Ramming mixes device
- PLC Programmable Logic Controller

Parameter	Unit	ZBJ-DD-10	ZBJ-DD-16	ZBJ-DD-25	ZBJ-DD-40	ZBJ-DD-63	ZBJ-DD-100	ZBJ-DD-150
Nominal pressure	KN	160	160	250	400	630	1000	1500
Stroke of Slide block	mm	300	350	350	400	500	500	500

Max distance from bottom surface of slide block to worktable	mm	500	550	600	700	800	800	800
Worktable size(Right to left ×Front to back)	mm	600×450	650×500	650×500	700×550	800×650	800×700	900*900
Max work pressure of liquid	Mpa	13	12	16	20	25	25	25
Descent speed of slide block	mm/s	40	48	48	33	32	27	27
Return speed of slide block	mm/s	50	70	70	65	50	40	50
Throat depth	mm	250	300	260	320	350	350	400
Overall Dimensions (length×width × height)	mm	1100×800 ×1800	1100×850 ×2100	1200×830 ×2400	1500×800 ×2500	1600×1200 ×2600	1800×1400 ×3000	1900*1500 *3100
Electric Power	kw	2.2	4	5.5	7.5	7.5	7.5	11.5
Weight	kg	1000	1300	1800	3500	5500	6500	7000

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